Control System Studio Training

Alarm System Guidelines

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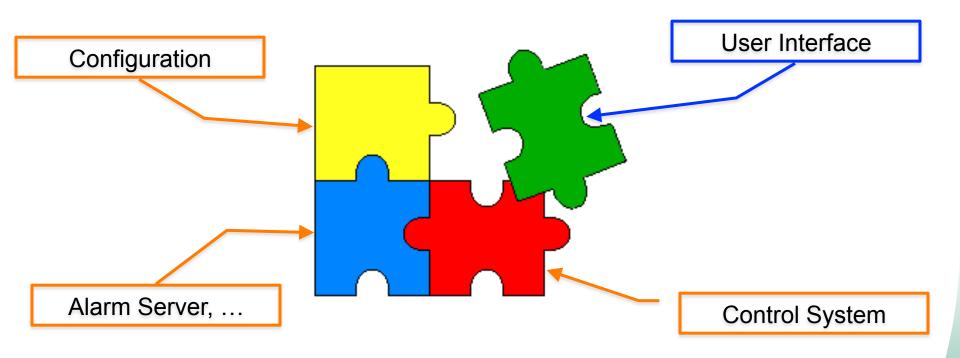
ORNL/SNS

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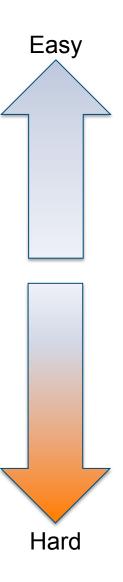
Alarm System Components





Levels Of Complexity

- Use the Alarm System
 - Control Room operator
- Configure the Alarm System
 - Certain operators, IOC engineers
- Alarm System Setup
 - CSS maintainer for site
- Coming up with a good configuration
 - Everybody





Logging

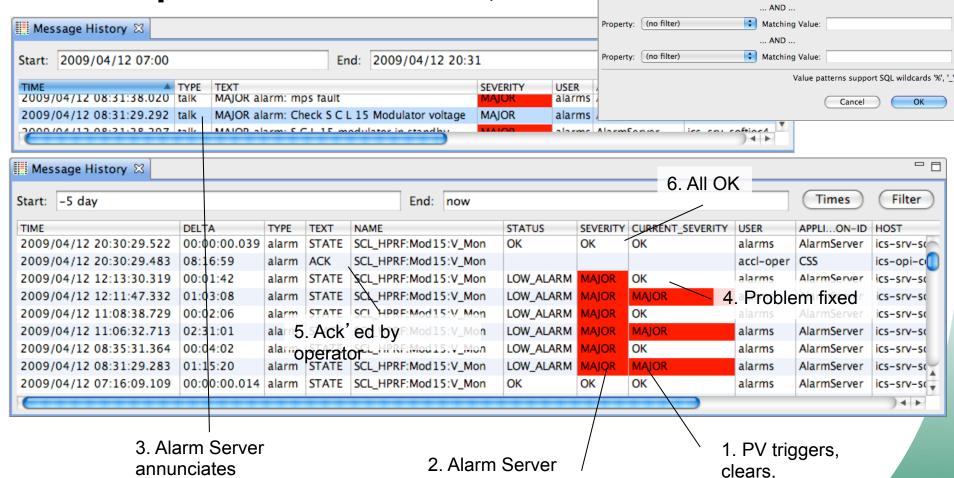
- ..into generic CSS log also used for error/warn/ info/debug messages
- Alarm Server: State transitions, Annunciations
- Alarm GUI: Ack/Un-Ack requests, Config changes
- Generic Message History Viewer

Example w/ Filter on TEXT=CONFIG

Mes	sage History 🛭						
Start:	2009/04/14 00:00:00.000		End: 2009	/04/15 00:00:00.000		Times Filter	
SEQ	TIME	TEXT	NAME		USER	HOST	
1	2009/04/14 16:59:03.126	CONFIG	Annunciator/CF/Klystron_Gallery_T	emp/CF_KL:DIWS_AIT4306B:Rs	c2y	ics-opi-ccr09	
2	2009/04/14 16:58:00.060	CONFIG	Annunciator/CF/Klystron_Gallery_T	Annunciator/CF/Klystron_Gallery_Temp/CF_KL:DIWS_AIT4306B:Rs			
3	2009/04/14 16:55:20.542	CONFIG	Annunciator/CF/Klystron_Gallery_T	Annunciator/CF/Klystron_Gallery_Temp/CF_KL:DIWS_AIT4306B:Rs			
4	2009/04/14 16:52:51.416	CONFIG	Annunciator/CF/Klystron_Gallery_Temp/CF_KL:DIWS_AIT4306B:Rs			ics-opi-ccr09	
5	2009/04/14 16:46:17.430	CONFIG	Annunciator/RFQ/RFQ_LLRF:ResCtr	rl1:ResErr_Avg	3tl	ics-opi-ccr09	
6	2009/04/14 16:20:05.965	CONFIG	Annunciator/BeamPermit/MPS FPL	fault/ICS_MPS:FPL_MEBT_BS:FPL_MEBT_BS_chan_status	c2y	ics-opi-ccr09	
7	2009/04/14 16:05:51.689	CONFIG	Annunciator/BeamPermit/MPS FPL	fault/ICS_MPS:FPL_MEBT_BS:FPL_MEBT_BS_chan_status	c2y	ics-opi-ccr09	
8	2009/04/14 15:44:43.756	CONFIG	Annunciator/BeamPermit/MPS FPL	fault/ICS_MPS:FPL_CCL_BS:FPL_MEBT_BS_chan_status	c2y	ics-opi-ccr09	
9	2009/04/14 14:50:26.742	CONFIG	Annunciator/MPS/ICS_MPS:PLC_Sun	n1	c2y	ics-opi-ccr09	
10	2009/04/14 14:41:07.756	CONFIG	Annunciator/RTBT/RTBT_Cooling/0	CF_RS:DIWS_AIT4800B:Rs	c2y	ics-opi-ccr09	
11	2009/04/14 14:41:00.373	CONFIG	Annunciator/RTBT/RTBT_Cooling/0	CF_RS:DIWS_AIT4800A:Rs	c2y	ics-opi-ccr09	
12	2009/04/14 14:39:49.689	CONFIG	Annunciator/Ring/Ring_Cooling/CF	_RN:DIWS_AIT4601B:Rs	c2y	ics-opi-ccr09	
13	2009/04/14 14:39:42.678	CONFIG	Annunciator/Ring/Ring_Cooling/CF	_RN:DIWS_AIT4601A:Rs	c2y	ics-opi-ccr09	
14	2009/04/14 14:39:34.414	CONFIG	Annunciator/Ring/Ring Cooling/CF	RN:DIWS AIT4600B:Rs	c2v	ics-opi-ccr09	

Logging: Get timeline

Example: Filter on TYPE, PV



latches alarm

Which Property should contain what value?

NAME

(no filter)

(no filter)

Matching Value: %SCL HPRF:Mod15:V Mon%

... AND ...
Matching Value:

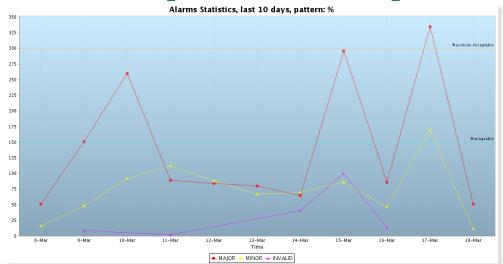
... AND ...

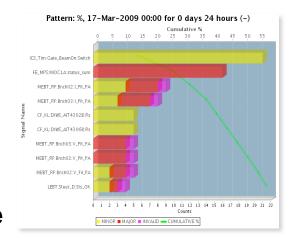
triggers again

Matching Value:



Web Report Examples



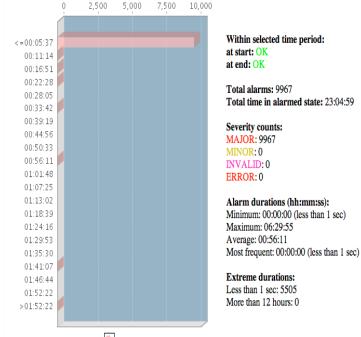


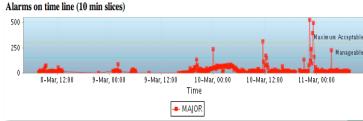
Anything is possible

- Examples from SNS
 - Code would need some rework to port to other sites

Statistics based on CURRENT SEVERITY:

Alarms duration frequency (hh:mm:ss)



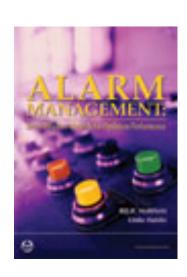


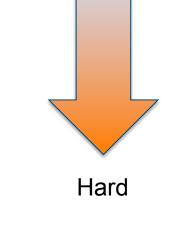
Alarms Active 24.0 h or more

#	PV Name	Description	Path	Alarm Time	Duration [HH:MM:SS]	Severity	Alarm Message	Current Severity
1 1	MEBT_CHOP:PS_1:V	mebbit chopper power supply one voltage fault	/Annunciator/MEBT	2009-03-16 13:17:35	42:58:57	MAJOR_ACK	LOLO_ALARM	MAJOR
2	MEBT_CHOP:PS_2:V	mebbit chopper power supply two voltage fault	/Annunciator/MEBT	2009-03-16 13:17:35	42:58:57	MAJOR_ACK	LOLO_ALARM	MAJOR
3 1	HEBT_Coll:CT2:Cond	HEBT_Coll:CT2:Cond	/Annunciator/HEBT/HEBT_Cooling	2009-03-14 20:22:50	83:53:42	INVALID_ACK	READ_ALARM	MAJOR
4	ГMod:Summary_MPS:Alarm	Moderator System MPS Trip	/Annunciator/Target/CMS	2009-02-07 09:25:09	934:51:23	INVALID_ACK	READ_ALARM	INVALID



Creating a good Alarm Configuration





B. Hollifield, E. Habibi,
"Alarm Management:
Seven Effective Methods
for Optimum Performance", ISA, 2007



Alarm Philosophy

Goal:

Help operators take correct actions

- Alarms with guidance, related displays
- Manageable alarm rate (<150/day)
- Operators will respond to every alarm (corollary to manageable rate)



What's a valid alarm?

• <u>DOES IT REQUIRE IMMEDIATE OPERATOR</u> <u>ACTION?</u>

- What action? Alarm guidance!
 - Not "make elog entry", "tell next shift", ...
- Consequence of not reacting?
- How much time to react?



How are alarms added?

- Alarm triggers: PVs on IOCs
 - But more than just setting HIGH, HIHI, HSV, HHSV
 - HYST is good idea
 - Dynamic limits, enable based on machine state,...

Requires thought, communication, documentation

- Added to alarm server with
 - Guidance: How to respond
 - Related screen: Reason for alarm (limits, ...), link to screens mentioned in guidance
 - Link to rationalization info (wiki)



Example: Elevated Temp/Press/Res.Err./...

- Immediate action required?
 - Do something to prevent interlock trip
- Impact, Consequence?
 - Beam off: Reset & OK, 5 minutes?
 - Cryo cold box trip: Off for a day?
- Time to respond?
 - 10 minutes to prevent interlock?



- MINOR? MAJOR?
- Guidance: "Open Valve 47 a bit, ..."
- Related Displays: Screen that shows Temp, Valve, ...



Avoid Multiple Alarm Levels

- Analog PVs for Temp/Press/Res.Err./...:
 - Easy to set LOLO, LOW, HIGH, HIHI
- Consider:
 - Do they require significantly different operator actions?
 - Will there be a lot of time after the HIGH to react before a follow-up HIHI alarm?
- In most cases, HIGH & HIHI only double the alarm traffic
 - Set only HSV to generate single, early alarm
 - Adding HHSV alarm assuming that the first one is ignored only worsens the problem



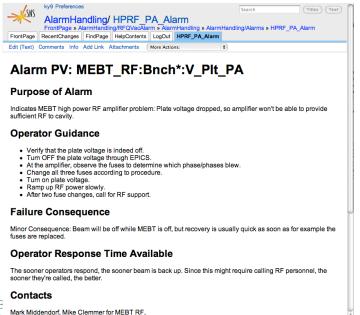
Bad Example: Old SNS 'MEBT' Alarms

Each amplifier trip: 42/52
 ≥ 3 ~identical 62/72
 alarms, no guidance

#	Date	Type	Name Severity	TEXT
1	2009-03-16 13:46:20.255	talk	MAJOR	MAJOR alarm: MEBBIT two power amplifier trip
2	2009-03-16 13:46:19.962	talk	MINOR	MINOR alarm: MEBBIT two power amplifier trip
3	2009-03-16 13:45:56.241	talk	MAJOR	MAJOR alarm: S C L 18 modulator in standby
4	2009-03-16 13:45:25.963	talk	MAJOR	MAJOR alarm: MEBBIT two power amplifier trip
5	2009-03-16 13:45:25.891	talk	MINOR	MINOR alarm: MEBBIT two power amplifier trip
6	2009-03-16 13:45:25.884	talk	MAJOR	MAJOR alarm: MEBBIT two power amplifier trip
7	2009-03-16 13:23:09.202	talk	MINOR	MINOR alarm: DTL 3 RCCS CV one valve open limit is exceeded

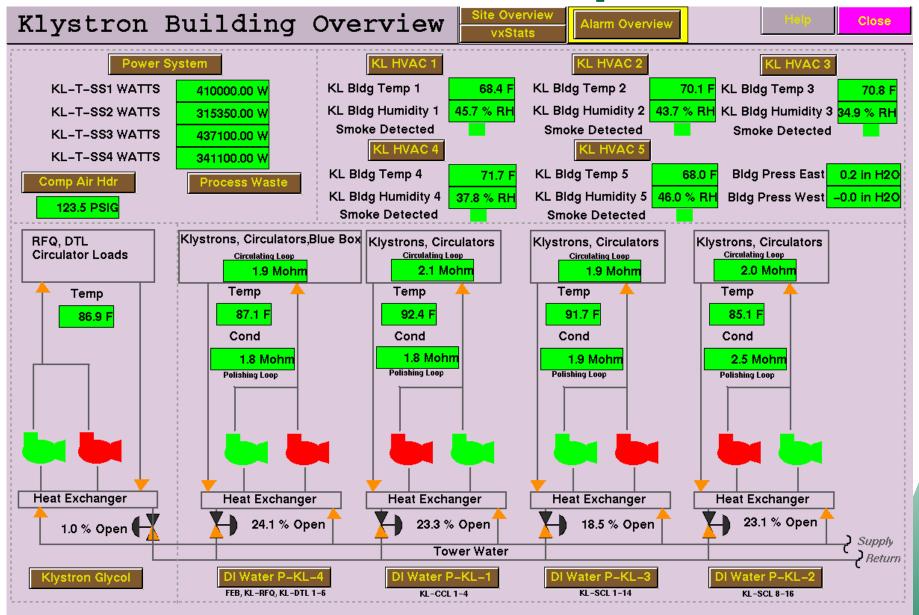
MEBT_RF:Bnch02:V_Plt_PA MEBBIT two power amplifier trip
MEBT_RF:Bnch02:V_Fil_PA MEBBIT two power amplifier trip
MEBT_RF:Bnch02:I_Plt_PA MEBBIT two power amplifier trip

 Rethought w/ subsystem engineer, IOC programmer and operators: 1 better alarm



PV Name:	MEBT_RF:Bnch02:V_Plt_PA					
Record Type:	ai		IOC Name: Boot File:	fe-ctl-ioc2 nebt/R2-2-1/db/rfq-mebt.		
Boot Date:	2009-1-23.10.	40. 6. 0				
Field	DBD Type	Value in File		Live Value		
VAL						
LINR	DBF_MENU	LINEAR		LINEAR		
HSV	DBF_MENU	MINOR		MINOR		
HHSV	DBF_MENU	MAJOR		MAJOR		
MDEL	DBF_DOUBLE	0.005		0.00		
INP	DBF_INLINK	@0xe 1 3 6		@0xe 1 3 6		
EGU	DBF_STRING	kV		kV		
LOLO	DBF_DOUBLE	6.5		5.00		
LSV	DBF_MENU	MINOR		MINOR		
PREC	DBF_SHORT	2		2		
LOPR	DBF_DOUBLE	0.0		0.00		
DESC	DBF_STRING	PA Plate V		PA Plate V		
SCAN	DBF_MENU	I/O Intr		I/O Intr		
DTYP	DBF_DEVICE	Group3 C		Group3 C		
HOPR	DBF_DOUBLE	10.0		10.00		
EGUL	DBF_DOUBLE	-10.75		-10.75		
LOW	DBF_DOUBLE	6.8		5.20		
LLSV	DBF_MENU	MAJOR		MAJOR		
EGUF	DBF_DOUBLE	10.75		10.75		
HIHI	DBF_DOUBLE	7.5		7.50		
HIGH	DBF_DOUBLE	7.2		7.20		

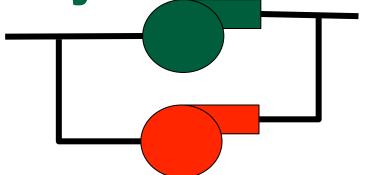
Alarms for Redundant Pumps





Alarm Generation: Redundant Pumps the wrong way

- Control System
 - Pump1 on/off status
 - Pump2 on/off status



- Simple Config setting: Pump Off => Alarm:
 - It's normal for the 'backup' to be off
 - Both running is usually bad as well
 - Except during tests or switchover
 - During maintenance, both can be off

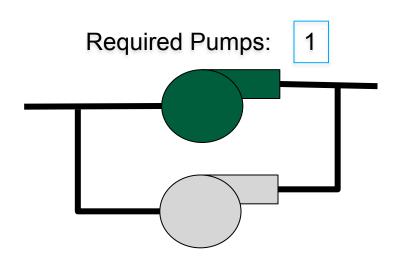


Redundant Pumps

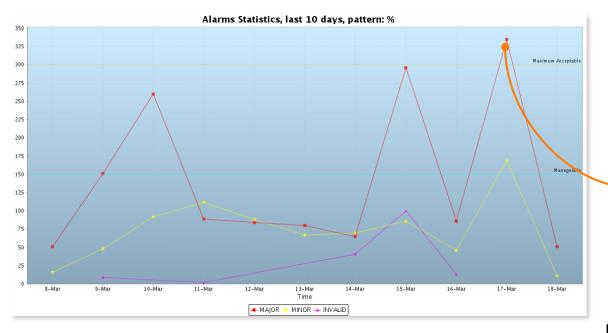
- Control System
 - Pump1 on/off status
 - Pump2 on/off status
 - Number of running pumps
 - Configurable number of desired pumps



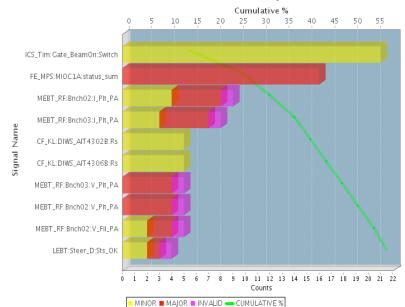
- ... with delay to handle tests, switchover
- Same applies to devices that are only needed on-demand



Weekly Review: How Many? Top 10?







Summary

- Easy to use
 - Check alarms in Table, Tree, Panel
 - Fix it: Read Guidance, use Display Links
 - − ✓Acknowledge
- Configuration
 - Can be changed online
 - Operators can update guidance or add better display links
- Alarm System Setup
 - Somewhat Involved, but only once
- Coming up with a good configuration



